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**Description**

The present invention is related to absorbent articles according to the preamble of the independent claims.

- 5      Disposable articles, such as diapers, sanitary napkins, incontinence garments, bandages and the like, employ pads or batts of absorbent material to absorb and retain liquids, such as body exudates. Significant effort has been devoted to increasing the amounts of liquids that can be retained by the absorbent pads. By increasing the absorbent capacity of the pads, the physical dimensions, such as the thickness, of the pads can advantageously be reduced.
- 10     Various types of absorbent pads have incorporated superabsorbent materials, such as superabsorbent polymers, to increase the liquid retention capacity of the pads. In certain configurations, the superabsorbent materials have been selectively located in particular discrete areas of the pad. For example, U.S. Patent 3,888,257 describes a disposable absorbent article which includes a matrix of fiberized wood pulp. Hydrocolloid polymer particles are located in a three-dimensional dispersion in a central zone or strip of the fiberized matrix. U.S. Patent 4,333,462 describes an absorbent structure which includes an absorbent batt, containing two reservoirs. The first reservoir opens toward the cover of the article, and the second reservoir is located below the first reservoir and contains particles of superabsorbent. U.S. Patent 4,381,783 describes an absorbent article which includes an absorbent layer having at least one discrete internal pocket. The pocket contains a uniform admixture of discrete superabsorbent particles and discrete 20     introfying particles. U.S. Patent 4,381,782 discloses highly absorbent, low density fibrous structures, such as webs or batts which include mixtures of powdered or microcrystalline hydrogel preparations with surfactant treated filler materials. The hydrogel preparations are located in a transverse band or strip extending across the width of the absorbent batt. U.S. Patent 4,333,465 discloses a sanitary towel which 25     includes an absorptive hydrophilic fiber filling material. An internal core of the filling material has an insert which contains highly absorptive polymers therein. British Patent 1,406,615 describes absorbent pads which 30     include absorptive gelling agents, such as cellulose ethers, cellulose esters, and acetyl starch. The gelling agent is impregnated into selected central areas of the pad.

The following patents disclose absorbent pads which include centralized layers or zones composed of material which are more absorbent than the other portions of the pad: U.S. Patent 1,702,530. U.S. Patent 3,073,309 and U.S. Patent 3,121,427.

U.S. Patent 3,669,103 discloses absorbent articles comprised of body-conforming supports which contain dry, solid, water-swellable, water-insoluble polymeric sorbents composed of lightly cross-linked polymers. U.S. Patent 3,670,731 discloses an absorbent dressing which includes a water soluble hydrocolloidal composition. The hydrocolloid can be intermixed with the fibers of an absorbent pad, or may be 35     located in a discrete layer along a major surface of the absorbent article.

Further, absorbent pads are known which have included superabsorbent particles disposed in strip-type patterns. For example, U.S. Patent 3,968,798 describes an absorbent pad in a C-fold configuration which has a middle portion thereof loaded with a uniform dispersion of hydrocolloid polymer particles. U.S. Patent 4,410,324 describes a disposable diaper which has an absorbent pad folded intermediate the ends to 40     provide increased absorbent material in the crotch region. Hydrocolloidal material can be located in strips along marginal portions of the absorbent pad.

U.K. Patent Application GB 2 145 661A describes an absorbent article comprised of at least two discrete super absorbent layers and a wicking means. The wicking means extends about and between the superabsorbent layers to help distribute liquid. GB-A-2 131 346 discloses a superthin absorbent disposable 45     product having a compressed fibrous web as an absorbing layer superabsorbent particles being interspersed and fixed in said absorbing layer and an associated wicking layer.

Conventional absorbent articles, such as those described above, have not been able to efficiently utilize the full potential of the superabsorbent materials. When the superabsorbent materials absorb liquid, they typically swell and form a gel structure. This gel structure often blocks the further transfer of liquid into the 50     remaining absorbent structure. As a result, the liquid may be unable to reach the remaining super absorbent material and the efficiency of the absorbent article decreases significantly. Attempts to overcome this "gel blocking" phenomenon have included various techniques. For example, the technique of uniformly dispensing the superabsorbent particles within a pad of absorbent and the technique of employing discrete wicking mechanisms to distribute the liquid throughout the quantity of superabsorbent have been employed. 55     However, conventional techniques to reliably distribute the liquid and fully utilize the total amount of superabsorbent material have not been completely satisfactory.

A further shortcoming exhibited by conventional absorbent structures employing superabsorbents has been an undesirable, slippery and gel-like feeling produced on the surfaces of the absorbent structure. This

slimy feeling has been particularly objectionable in absorbent pads incorporated into garments such as infant diapers, incontinence garments and feminine napkins. Conventional absorbent articles have addressed this problem by selectively isolating the superabsorbent material at locations away from those surfaces of the article that contact the body of a wearer. For example, the superabsorbent material has been restricted to a central core region of the structure and has been restricted to an outside layer of the structure away from the body of the wearer. These techniques, however, have been susceptible to the gel-blocking problem. As a result, conventional absorbent structures have not adequately isolated the superabsorbent produced gel away from the body surfaces of the garment wearer while also adequately reducing gel blocking.

It is the object of the present invention to overcome the shortcomings mentioned before. This object is solved by the absorbent article according to independent claims 1 and 17. Further advantageous features of the invention are evident from the dependent claims. The superabsorbent particles are distributed within the absorbent material layer to form a substantially continuous, non-step-wise and non-layered concentration gradient of superabsorbent material through at least a portion of the thickness dimension of the absorbent layer.

The distinctive arrangement of the superabsorbent in a concentration gradient through the thickness of the absorbent layer reduces the occurrence of gel blocking and improves the reliability of the distribution of liquid throughout the quantity of superabsorbent material. In addition, the location of increased concentrations of superabsorbent in selected regions of the absorbent layer reduces the potential contact of gel material with the body of the garment wearer. As a result, the article of the invention provides an absorbent structure which more efficiently utilizes a given quantity of superabsorbent material and improves the comfort of the garment.

The invention will be more fully understood and further advantages will become apparent when reference is made to the subclaims and the following detailed description of the invention and the drawings in which:

- Fig. 1 representatively shows a perspective view of a disposable garment constructed in accordance with the present invention;
- Fig. 2 representatively shows a superabsorbent concentration gradient in which larger-sized particles are predominantly located near the body side of the absorbent batt;
- Fig. 3 representatively shows a superabsorbent concentration gradient in which the concentration reaches a maximum in a central portion of the absorbent batt;
- Fig. 4 shows a graph which illustrates examples of approximate concentration gradients through the thickness dimension of the absorbent article of the invention;
- Fig. 5 shows a graph which illustrates a superabsorbent concentration gradient in which the concentration reaches a minimum at a location between the body side and outer side of the absorbent batt;
- Fig. 6 is a cross-sectional, elevational side view of a prior art disposable garment which has a substantially uniform dispersion of superabsorbent particles in an absorbent batt;
- Fig. 7 shows a graph which illustrates the distribution of superabsorbent particles in prior art garments having a substantially uniform dispersion of superabsorbent particles in an absorbent batt, or having the particles substantially restricted to discrete layered zones; and
- Fig. 8 representatively shows a superabsorbent concentration gradient which begins at a discrete distance away from the bodyside of the absorbent layer and ends at a discrete distance away from the outer side of the absorbent layer.

While the following detailed description is made in the context of a disposable diaper, it is readily apparent that the absorbent structure of the present invention can also be employed in various other types of articles, such as sanitary napkins, incontinence garments, bandages, absorbent wipes, and the like. All of such articles are contemplated as being within the scope of the present invention.

Referring to Fig. 1, a disposable diaper 4 includes a liquid-permeable inner liner 6, a liquid-impermeable outer layer, such as backsheet 8, and an absorbent layer, such as batt 10, with the batt located between the liner and the backsheet. The inner liner and the backsheet are larger than the absorbent batt, and have end marginal portions 12 extending beyond the ends of batt 10. The liner and backsheet also have side marginal portions 14 extending beyond the sides of the batt. Typically, liner 6 and backsheet 8 are secured to each other along the marginal portions 12 and 14.

Conventional materials are employed for the component elements of diaper 4. Liner 6 may be any soft, flexible porous sheet which passes fluids therethrough, and may, for example, be comprised of a nonwoven web or sheet of polyolefin fibers, such as polypropylene fibers. The liner may also be comprised of wet strength tissue paper, a spunwoven filament sheet, or the like. In addition, the liner may be treated with a surfactant to aid in liquid transfer.

Backsheet 8 is a liquid-impermeable layer, and may be comprised of a thin web or sheet of plastic film, such as polyethylene, polypropylene, polyvinyl chloride or the like. The backsheet may be transparent or may have an embossed or matt surface to render it opaque.

Absorbent batt 10 may be of any suitable material, and is generally a cellulosic material, such as an airformed batt of wood pulp fibers commonly known as "fluff". Absorbent, creped wadding or tissue sheets 9 and 11 can be located between absorbent batt 10 and liner 6 and backsheet 8, respectively.

Liner 6, backsheet 8, and absorbent batt 10 may be combined with one another in any suitable manner to form the finished diaper. The elements may be bonded to one another by strips or patterns of hot melt or pressure sensitive adhesive, overall or patterned heat sealing, strips of double faced, pressure sensitive adhesive tape, or the like. A particularly effective bonding system employs spaced, parallel lines of hot melt adhesive placed on the interior surface of backsheet 8. The absorbent batt is bonded to the backsheet along portions of the adhesive lines, and liner 6 is bonded to backsheet 8 along other portions of the adhesive lines that are located within the marginal portions 12 and 14 but outside the region of batt 10.

Diaper 4 has a generally hourglass or I-shape, which includes a narrowed crotch section 16 near the center of the diaper and includes waistband sections 18 at each end of the diaper. Elongate elastic means 20 are secured in place adjacent absorbent batt 10 and on each side thereof to develop gathered elastic leg portions that are conformable with an infant's legs. Conventional pressure sensitive tapes 22 are attached to one waistband section 18. Diaper 4 is fitted to an infant with inner liner 6 against the infant's skin. One waistband portion encircles part of the infant's waist and the other waistband portion encircles the balance 20 of the infant's waist. The two waistband portions are overlapped and joined together by pressure sensitive adhesive tapes 22 which operate to hold the diaper in place.

As illustrated in Figs. 1 and 2, diaper 4, in general, and absorbent batt 10, in particular, have a longitudinal length dimension 30 and a lateral, transverse width dimension 28. In addition, batt 10 has a thickness dimension 26 which extends substantially in the z-direction 32. As illustrated in Fig. 2, particles of superabsorbent material 24 are distributed within the layer of absorbent material which comprises batt 10. The superabsorbent particles are disposed to form a substantially continuous, non-step-wise concentration gradient of superabsorbent through the thickness dimension of the absorbent layer. As a result, the superabsorbent particles are disposed in a substantially non-layered configuration. The superabsorbent is not restricted to a particular level or layer within the thickness of the absorbent batt.

For the purposes of the present invention, the term "superabsorbent" refers to materials which are capable of absorbing and retaining at least about 15 times their own weight in body fluids under a 0.5 psi pressure. Such superabsorbent materials include gums, such as guar. Superabsorbents also include polymers such as sodium polypropencic acid, starch-grafted polypropenoic acid, polypropenoic acid amide, and the like.

Absorbent batt 10 has two major surfaces. One major surface is located in proximate relation with liner 6, and is commonly referred to as the bodyside of the batt. The other major surface of batt 10 is located in proximate relation to backsheet 8 and is commonly referred to as the outer side of batt 10.

To improve the absorbency of batt 10, the superabsorbent particles 24 are distributed to form a concentration gradient as one observes successive levels within the thickness of diaper 4 moving along the z-direction. In the embodiment shown in Fig. 2, the superabsorbent concentration gradually increases over at least a portion of the thickness dimension of diaper 4 to provide a positive gradient as one observes successive levels in a sequence beginning at the bodyside of batt 10 and ending at the outer side of the batt. The superabsorbent particles are also substantially uniformly distributed along the length of the absorbent layer, as measured at a particular thickness level in the absorbent batt.

In a particular aspect of the invention, the superabsorbent concentration on the bodyside of the batt is less than the average superabsorbent concentration in the batt, and the superabsorbent concentration on the outer side of the batt is greater than the average superabsorbent concentration. For example, the superabsorbent concentration gradually increases as one observes the concentration at various levels in the batt taken as one moves from the bodyside surface to the outer surface.

For the purposes of the present invention, localized superabsorbent concentrations are determined by taking a slice through the absorbent batt along a plane which is generally perpendicular to the z-direction to expose a selected layer within batt 10. The percentage of the exposed area of the batt covered by superabsorbent particles is considered to be the percent areal concentration. Once the areal percent concentration is determined, the weight percent concentration can be calculated by assuming a spherical particle shape, raising the percent areal concentration to the 3/2 power, and by taking into account the densities of the different materials within the slice. The average superabsorbent areal concentration within batt 10 is determined by exposing at least three layers within the batt to determine the local areal concentrations thereof and then calculating the average of these areal concentrations. The average weight

concentration can be calculated in a similar fashion, taking into account the different densities of the superabsorbent and regular-absorbent materials.

The illustrated absorbent structure provides several significant advantages. The lower concentration of superabsorbent particles near the bodyside surface of batt 10 and the higher concentration of particles near the outer surface of the batt advantageously reduce the migration of superabsorbent during use. In addition, the concentration gradient of superabsorbent particles can improve absorbency performance. The lower concentration of a superabsorbent at the bodyside surface of the batt reduces gel blocking at the bodyside surface. As a result, liquid run-off and leakage are reduced, and there is a more complete utilization of the entire absorbent structure. The lower superabsorbent concentration at the bodyside surface of batt 10 can also act as a reservoir which can hold a sudden input of fluid and then release it at a relatively lower rate to the regions of the batt having higher concentrations of superabsorbent.

In another aspect of the invention, the superabsorbent particles located near the bodyside of batt 10 are on the average, larger in dimension than the superabsorbent particles located toward the outer side of the batt. In particular, superabsorbent particles located near the bodyside of batt 10 range from about 300 - 1,000  $\mu\text{m}$  in average diameter. The superabsorbent particles located toward the outer side of batt 10 are less than about 300  $\mu\text{m}$  in average diameter. At levels between the bodyside and outer side of batt 10, the average particle size generally decreases as one observes the sizes moving from the bodyside of batt 10 toward the outer side of the batt.

In still another particular aspect of the invention, the concentration of superabsorbent is approximately zero for a discrete distance into batt 10, as measured from the bodyside of the batt. As a result, the z-directional superabsorbent concentration gradient rises from zero beginning at a point below the top, bodyside of batt 10, as illustrated in Figs. 4 and 8. The superabsorbent concentration over a discrete distance into batt 10, as measured from the outer side of the batt, can also be zero. As a result, the z-directional superabsorbent concentration gradient ends or returns to zero before reaching the outer surface of batt 10.

For the purposes of the present invention, the positive z-directional concentration gradient is considered to begin at that point proximate to the bodyside of batt 10 at which the superabsorbent concentration has a substantially non-zero value and begins a gradual increase as one observes successive layers within the batt further from the batt bodyside. Similarly, the z-directional superabsorbent concentration is considered to end at the outer surface of the batt, or at that point proximate to the outer surface of batt 10 at which the concentration falls to a substantially zero value.

In particularly effective aspects of the invention, the ratio of the superabsorbent concentration at the beginning of the gradient to the superabsorbent concentration at the end of the gradient is at least 1:2 as determined by areal percent concentrations, or at least about 1:3 as determined by percent weight concentrations. For improved effectiveness, the beginning to end gradient ratio is at least about 1:5 as determined by areal percent, or at least about 1:11 as determined by weight percent. More preferably, the beginning-to-end concentration gradient ratio is at least about 1:10 as determined by areal percent, or at least about 1:30 as determined by weight percent.

In other preferred aspects of the invention, the concentration gradient line has a positive slope within the range of about 0.02-0.5, preferably has a positive slope within the rate of 0.03-0.4, and more preferably has a positive slope within the range of about 0.05-0.2. The slope of the concentration gradient line is determined by taking the z-directional change ( $\Delta$ ) in the percent areal superabsorbent concentration and dividing it by the change ( $\Delta$ ) in the percent of the z-directional thickness of batt 10 over which the change in percent areal concentration occurs. This determination is illustrated in Fig. 7.

The relative percent concentrations are determined by splitting batt 10 along a plane which is substantially perpendicular to the z-direction. This exposes a selected surface level within the batt. The relative areal concentration is then determined by comparing the amount of area covered by superabsorbent particles relative to the total exposed area of the batt. The weight percent concentrations can then be calculated employing the density of the absorbent fluff material and the density of the superabsorbent particles.

The percent of the area of a particular level within batt 10 that was covered by superabsorbent particles was determined employing the following procedure. A selected level was exposed by cutting, peeling, or otherwise removing overlying batt material. The exposed level was then misted with an indicator solution to color, and to optionally expand, the superabsorbent particles. The indicator solution created a contrast between the superabsorbent particles and the batt material, and the contrasting areas were measured with image analysis equipment, such as a Cambridge Quantimet 900 Image Analysis system to determine the relative percent area covered by superabsorbent particles.

In an example of the above procedure, the superabsorbent particles contained starch and were misted

with an aqueous solution of potassium iodide ( $KI_2$ ). The aqueous solution was prepared from a stock composed of 10 grams  $KI$ , 1 gram  $I_2$  and sufficient water to provide a total liquid solution volume of 100 ml. The actual misting solution contained 5-10 percent of the stock. A gas chromatograph atomizer was positioned 10-12 inches from the batt sample, and the sample was misted for about 5-10 seconds until 5 nucleated, 1-2 mm. diameter droplets formed around the sample. The aqueous  $KI_2$  indicator solution expanded the superabsorbent particles and multiplied their area of coverage by a factor of about 2. This swelling and expansion of the superabsorbent particles increased the sensitivity of the test. Appropriate adjustments were made to the final image analysis readings to compensate for the particle expansion and to determine the area covered by dry particles.

10 Fig. 3 illustrates an aspect of the invention in which the superabsorbent concentration at a central core of batt 10 is greater than at either the bodyside or outer side surfaces of the batt. For improved performance, the areal percent superabsorbent concentration at the center of the concentration profile gradient is approximately 10 times the superabsorbent concentration at the ends of the gradient profile.

15 Fig. 5 illustrates an aspect of the invention in which the superabsorbent concentration at a center region of batt 10 is less than the concentration at either the bodyside or outer side of the batt. In the shown embodiment, the superabsorbent areal percent concentration decreases as one observes the areal concentration at successive levels within batt 10 beginning from the body side of the batt. The areal percent concentration reaches a minimum and then begins to increase to provide a positive slope to the concentration gradient. Also, the superabsorbent concentration on the bodyside of the batt is less than the 20 superabsorbent concentration on the outer side of the batt.

For improved performance, the total quantity of superabsorbent particles comprises 12-15 weight percent of the composite absorbent batt. The composite batt includes both the conventional absorbent material and the superabsorbent material. When the conventional fiberous absorbent material is composed of wood pulp fluff, the fluff is densified through compression to produce a fluff density within the range of 25 about 0.13-0.18 grams per cc. Quantities of superabsorbent greater than about 15 weight percent do not improve and may actually reduce absorbent performance. Fluff densities lower than about 0.13 grams per cc. produce poor fluid distribution, while fluff densities greater than about 0.18 grams per cc. do not further improve fluid distribution and can produce undesirable attributes, such as hard spots, stiffness, poor fluid intake and poor fit.

30 The following examples are provided to give a more detailed understanding of the invention. The specific materials, quantities, and other parameters stated therein are exemplary and are not intended to specifically limit the scope of the invention.

#### Examples

35 Sample diaper articles were constructed in accordance with the present invention, and had the characteristics set forth in Table 1.

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TABLE 1

## 5 SUPERABSORBENT Z-DIRECTIONAL DISTRIBUTION

	SAMPLE	DESCRIPTION	% AREA COVERED BY SAM		
			BODYSIDE	CENTER	OUTER SIDE
10	1	Absorbent batt with 12% (by weight) SANWET IM1000 in fluff	0.21	2.85	5.6
15	2	Absorbent batt with 12% (by weight) SANWET IM1000 in fluff	4.25	0.6	6.2
20					
25					

CONCENTRATION RATIO:BODYSIDE TO OUTER SIDE SLOPE

	SAMPLE	% AREA	% WEIGHT*	SLOPE (CHNG % AREA/ CHNG % DEPTH)	
				(BODYSIDE-CTR)	(CTR-OUTER SIDE)
30	1	1:27	1:139	+0.54	
35	2	1:1.5	1:1.8	-0.07	
40				+0.11	

45 \*Approximation by calculation.

SAM = Superabsorbent material

50 Sample 1 was preferred because it had a positive superabsorbent concentration gradient through the thickness of the batt. Sample 2 was less desirable because of the relatively high superabsorbent concentration near the bodyside of the batt. The desirable positive slope to the concentration gradient did not begin until somewhere in the center portion of the batt.

In contrast to the diapers constructed in accordance of the present invention, a conventional diaper had 55 the characteristics set forth in Table 2.

The conventional diaper had superabsorbent particles dispersed substantially uniformly through the absorbent batt.

TABLE 2

5 <u>SAMPLE</u>	<u>DESCRIPTION</u>	% AREA COVERED BY SAM		
		<u>BODYSIDE</u>	<u>CENTER</u>	<u>OUTER SIDE</u>
10 3	Absorbent batt 12% (by weight) SANWET IM1000 in fluff	2.2	3.05	3.9
15				

20	<u>RATIO:BODYSIDE TO OUTER SIDE</u>	<u>SLOPE</u>	
		(CHNG % AREA/ CHNG % DEPTH)	
<u>SAMPLE</u>	<u>% AREA</u>	<u>% WEIGHT*</u>	
25 3	1:1.8	1:2.4	+0.017

\*Approximation by calculation.

30  
SAM = Superabsorbent material

Some comparative leakage testing data are shown in Table 3. These data indicate that absorbent  
 35 structures having a lower superabsorbent concentration near the bodyside surface of the batt in combination  
 with a higher superabsorbent concentration near the outer surface of the batt exhibit less leakage of urine  
 and less superabsorbent migration onto the inner liner of the diaper when compared to absorbent structures  
 having a conventional, uniform dispersion of superabsorbent through the absorbent fluff layer.

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TABLE 3

## PERFORMANCE VS. SUPERABSORBENT Z-DIRECTIONAL DISTRIBUTION

5 OVERNIGHT TEST PRODUCT	BODYSIDE/OUTER SIDE SAM DIST. RATIO (AREA)	% URINE ONLY DIAPERS W/SAM ON BSL	LKG 50 (b)
10 4g SANWET IM1000/ 30g fluff	1:27	21%	250g
15 4g SANWET IM1000/ 30g fluff	1:1.5	40%	195g
20 4g DOW DRYTECH SAM 30g fluff	1:27 (a)	8%	247g
25 4g DOW DRYTECH SAM 30g fluff	1:1.5 (a)	19%	223g

20 (a) Distribution ratio based on qualitative analysis.  
 (b) An LKG 50 value of 250 grams means that 50% of the tested diapers failed before absorbing 250 grams of liquid during overnight use.

25 SAM = Superabsorbent material  
 BSL = Bodyside liner

Having thus described the invention in rather full detail, it will be readily apparent that various changes and modifications can be made, all of which are contemplated as being within the scope of the invention as defined by the subjoined claims.

## Claims

- 35 1. Absorbent article, comprising
  - (a) a layer of absorbent material (10) having a length (30), a width (28) and a thickness (26);
  - (b) particles of superabsorbent material (24) distributed within said absorbent material layer (10);

characterized by

  - (c) said superabsorbent particles (24) being disposed to form a substantially continuous, non-step-wise gradient of superabsorbent concentrations throughout said thickness (26) of said absorbent layer at least a portion of the thickness (26) of said absorbent layer having a positive gradient of superabsorbent concentrations therethrough;
  - (d) the superabsorbent particles (24) located near the bodyside surface of said absorbent layer are on the average larger than the superabsorbent particles (24) located near the outer surface of said absorbent layer.
2. An absorbent article as recited in claim 1, wherein the superabsorbent particles (24) near the bodyside surface of said absorbent layer (10) range from about 300-1,000 micrometers in size.
3. An absorbent article as recited in claim 1 or 2, wherein the superabsorbent particles (24) located at the outer surface of said absorbent layer (10) are less than about 300 micrometers in size.
4. An absorbent article as recited in one of the preceding claims, wherein the superabsorbent concentration is substantially zero for a discrete distance measured into said absorbent layer from the bodyside surface thereof.
5. An absorbent article as recited in one of the preceding claims, wherein the superabsorbent concentra-

tion is substantially zero for a discrete distance measured into said absorbent layer from the outer surface thereof.

6. An absorbent article as recited in one of the preceding claims, wherein the superabsorbent concentration is greater at locations partially through the thickness of said absorbent layer than at the bodyside and outer surfaces thereof.  
5
7. An absorbent article as recited in one of the claims 1 to 3, wherein the superabsorbent concentration at a bodyside surface of said absorbent layer is less than the average superabsorbent concentration of said absorbent layer, and the superabsorbent concentration at an outer surface of said absorbent layer is greater than said average superabsorbent concentration.  
10
8. An absorbent article as recited in claim 7, wherein the superabsorbent particles (24) located at the bodyside surface of said absorbent layer are on the average larger than the superabsorbent particles (24) located at the outer surface of said absorbent layer.  
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9. An article as recited in one of the preceding claims, wherein said superabsorbent particles (24) are substantially uniformly distributed across the width (28) and/or the length of said absorbent layer (10), as measured at a particular thickness level in the absorbent layer.  
20
10. An absorbent article as recited in one of the preceding claims wherein said absorbent layer comprises a portion where the concentration gradient gradually increases at increasing distances away from a bodyside surface of said absorbent layer.
11. An absorbent article as recited in one of the preceding claims, wherein the ratio of the superabsorbent concentration at the beginning of said gradient to the superabsorbent concentration at the end of said gradient is at least about 1:3 as determined when the superabsorbent concentrations are measured on a weight percent basis.  
25
12. An absorbent article as recited in one of the preceding claims wherein the ratio of the superabsorbent concentration at the beginning of said gradient to the superabsorbent concentration at the end of said gradient is at least about 1:11, as determined when the superabsorbent concentrations are measured on a weight percent basis.  
30
13. An absorbent article as recited in one of the preceding claims wherein the ratio of the superabsorbent concentration at the beginning of said gradient to the superabsorbent concentration at the end of said gradient is at least about 1:30, as determined when the superabsorbent concentrations are measured on a weight percent basis.  
35
14. An absorbent article as recited in one of the preceding claims wherein a concentration gradient line representing said concentration gradient of superabsorbent is a line having a positive slope within the range of 0.02 - 0.5, preferably within the range of 0.03 - 0.4, and most preferably within the range of 0.05 - 0.2.  
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15. An absorbent article as recited in one of the preceding claims wherein the areal percentage superabsorbent concentration at the center of the concentration profile gradient is approximately 10 times the superabsorbent concentration at the ends of the gradient profile.  
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16. An absorbent article as recited in one of the preceding claims wherein the total quantity of superabsorbent particles comprises 12 - 15 wt % of the composite absorbent layer.  
50
17. Absorbent article, comprising:
  - (a) a layer of absorbent material (10) having a length (30) a width (28) and a thickness (26);
  - (b) particles of superabsorbent material (24) distributed within said absorbent material layer (10);  
55  
characterized by  
(c) said superabsorbent particles (24) being disposed to form a substantially continuous, non-step-wise positive concentration gradient of superabsorbent through at least a portion of the thickness

(26) of said absorbent layer, whereby a first bodyside portion of the thickness of the absorbent layer is free of superabsorbent particles and the concentration of the absorbent then increases at increasing distances away from the bodyside with a constant gradient to reach the maximum concentration on the outer surface of said absorbent layer.

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## Revendications

1. Article absorbant comprenant :
  - (a) une couche de matériau absorbant (10) ayant une longueur (30), une largeur (28) et une épaisseur (26) ;
    - (b) des particules de matériau superabsorbant (24) distribuées à l'intérieur de ladite couche de matériau absorbant (10),
 caractérisé en ce que :
      - (c) lesdites particules de superabsorbant (24) sont disposées de façon à former une progression sensiblement continue, sans à-coup, de concentrations de superabsorbant au travers de ladite épaisseur (26) de ladite couche d'absorbant, une partie au moins de l'épaisseur (26) de ladite couche d'absorbant ayant une progression positive de concentrations en superabsorbant ; et en ce que
      - (d) les particules de superabsorbant (24) disposées au voisinage de la surface côté corporel de ladite couche d'absorbant sont en moyenne plus grosses que les particules de superabsorbant (24) disposées au voisinage de la surface extérieure de ladite couche d'absorbant.
2. Article absorbant selon la revendication 1, dans lequel les particules de superabsorbant (24) au voisinage de la surface côté corporel de ladite couche d'absorbant (10) ont une taille comprise entre environ 300 et 1000 micromètres.
3. Article absorbant selon la revendication 1 ou 2, dans lequel les particules de superabsorbant (24) disposées au niveau de la surface extérieure de ladite couche d'absorbant (10) ont une taille inférieure à environ 300 micromètres.
4. Article absorbant selon l'une des revendications précédentes, dans lequel la concentration en superabsorbant est sensiblement nulle sur une distance délimitée mesurée dans ladite couche d'absorbant à partir de sa surface côté corporel.
5. Article absorbant selon l'une des revendications précédentes, dans lequel la concentration en superabsorbant est sensiblement nulle sur une distance délimitée mesurée dans ladite couche d'absorbant à partir de sa surface extérieure.
6. Article absorbant selon l'une des revendications précédentes, dans lequel la concentration en superabsorbant est plus grande en des emplacements affectant partiellement l'épaisseur de ladite couche d'absorbant qu'au voisinage des surfaces côtés corporel et extérieur de ladite couche.
7. Article absorbant selon l'une des revendications 1 à 3, dans lequel la concentration en superabsorbant au niveau d'une surface côté corporel de ladite couche d'absorbant est inférieure à la concentration moyenne en superabsorbant de ladite couche d'absorbant, et la concentration en superabsorbant, au niveau d'une surface extérieure de la couche d'absorbant, est supérieure à ladite concentration moyenne en superabsorbant.
8. Article absorbant selon la revendication 7, dans lequel les particules de superabsorbant (24), disposées au voisinage de la surface côté corporel de ladite couche d'absorbant, sont en moyenne plus grosses que les particules de superabsorbant (24) disposées au voisinage de la surface extérieure de ladite couche d'absorbant.
9. Article selon l'une des revendications précédentes, dans lequel lesdites particules de superabsorbant (24) sont distribuées de façon sensiblement uniforme sur la largeur (28) et/ou la longueur de ladite couche d'absorbant (10), telle que mesurée à un niveau d'épaisseur particulier de la couche d'absorbant.

10. Article selon l'une des revendications précédentes, dans lequel ladite couche d'absorbant comporte une partie dans laquelle la progression de concentration augmente graduellement au fur et à mesure que l'on s'éloigne d'une surface côté corporel de ladite couche d'absorbant.
- 5 11. Article absorbant selon l'une des revendications précédentes, dans lequel le rapport entre la concentration en superabsorbant au début de ladite progression et la concentration en superabsorbant à l'extrémité de ladite progression est d'au moins environ 1:3 tel que déterminé lorsque les concentrations en superabsorbant sont mesurées sur une base de pourcentage pondéral.
- 10 12. Article absorbant selon l'une des revendications précédentes, dans lequel le rapport entre la concentration en superabsorbant au début de ladite progression et la concentration en superabsorbant à l'extrémité de ladite progression est d'au moins environ 1:11 tel que déterminé lorsque les concentrations en superabsorbant sont mesurées sur une base de pourcentage pondéral.
- 15 13. Article absorbant selon l'une des revendications précédentes, dans lequel le rapport entre la concentration en superabsorbant au début de ladite progression et la concentration en superabsorbant à l'extrémité de ladite progression est d'au moins environ 1:30 tel que déterminé lorsque les concentrations en superabsorbant sont mesurées sur une base de pourcentage pondéral.
- 20 14. Article absorbant selon l'une des revendications précédentes, dans lequel une courbe de progression de concentration représentant ladite progression de concentration de superabsorbant est une courbe ayant une pente positive comprise dans la gamme allant de 0,02 à 0,5, de préférence dans la gamme allant de 0,03 à 0,4, et mieux dans la gamme allant de 0,05 à 0,2.
- 25 15. Article absorbant selon l'une des revendications précédentes, dans lequel la concentration en superabsorbant exprimée en pourcentage de surface et prise au centre de la courbe de la progression de concentration est approximativement 10 fois la concentration en superabsorbant aux extrémités de la dite courbe de concentration.
- 30 16. Article absorbant selon l'une des revendications précédentes, dans lequel la quantité totale de particules de superabsorbant représente de 12 à 15% en poids de la couche d'absorbant composite.
17. Article absorbant comprenant :
- 35 (a) une couche de matériau absorbant (10) ayant une longueur (30), une largeur (28) et une épaisseur (26);
- (b) des particules d'un matériau superabsorbant (24) distribuées à l'intérieur de ladite couche de matériau absorbant (10);
- 40 caractérisé en ce que :
- (c) lesdites particules de superabsorbant (24) sont disposées de façon à former une progression de concentration positive sensiblement continue, sans à-coup, de superabsorbant au travers d'au moins une partie de l'épaisseur (26) de ladite couche d'absorbant, grâce à quoi une première partie côté corporel de l'épaisseur de la couche d'absorbant est dépourvue de particules de superabsorbant et la concentration de l'absorbant augmente ensuite au fur et à mesure que l'on s'éloigne du côté corporel avec une progression constante pour atteindre la concentration maximale à la surface extérieure de ladite couche d'absorbant.

#### Patentansprüche

1. Absorbierendes Erzeugnis, mit
  - (a) einer Schicht von absorbierendem Material (10) mit einer Länge (30), einer Breite (28) und einer Dicke (26);
  - (b) Teilchen von hochabsorbierendem Material (24), die innerhalb der Schicht von absorbierendem Material (10) verteilt sind;
- 55 dadurch gekennzeichnet, daß
  - (c) die hochabsorbierenden Teilchen (24) so angeordnet sind, daß sie über die Dicke (26) der absorbierenden Schicht einen im wesentlichen kontinuierlichen, nicht stufenförmigen Gradienten an hochabsorbierenden Konzentrationen bilden, wobei zumindest ein Teil der Dicke (26) der absorbie-

- renden Schicht einen durchgehend positiven Gradienten der hochabsorbierenden Konzentrationen aufweist;
- (d) die in der Nähe der körperseitigen Oberfläche der besagten absorbierenden Schicht befindlichen hochabsorbierenden Teilchen (24) im Schnitt größer sind als die in der Nähe der äußeren Oberfläche der absorbierenden Schicht befindlichen hochabsorbierenden Teilchen (24).
- 5 2. Absorbierendes Erzeugnis nach Anspruch 1, worin die in der Nähe der körperseitigen Oberfläche der absorbierenden Schicht (10) befindlichen hochabsorbierenden Teilchen (24) in einem Größenbereich von 300-1000 um liegen.
- 10 3. Absorbierendes Erzeugnis nach Anspruch 1 oder 2, worin die an der äußeren Oberfläche der absorbierenden Schicht (10) befindlichen hochabsorbierenden Teilchen (24) eine Größe von weniger als etwa 300 um aufweisen.
- 15 4. Absorbierendes Erzeugnis nach einem der vorhergehenden Ansprüche, worin die hochabsorbierende Konzentration im Inneren der absorbierenden Schicht in einem bestimmten Abstand von deren körperseitiger Oberfläche im wesentlichen zu Null wird.
- 20 5. Absorbierendes Erzeugnis nach einem der vorhergehenden Ansprüche, worin die hochabsorbierende Konzentration im Inneren der absorbierenden Schicht in einem bestimmten Abstand von deren äußerer Oberfläche im wesentlichen zu Null wird.
- 25 6. Absorbierendes Erzeugnis nach einem der vorhergehenden Ansprüche, worin die hochabsorbierende Konzentration an bestimmten Stellen innerhalb der Dicke der absorbierenden Schicht größer ist als an der körperseitigen oder äußeren Oberfläche dieser Schicht.
- 30 7. Absorbierendes Erzeugnis nach einem der Ansprüche 1 bis 3, worin die hochabsorbierende Konzentration an einer körperseitigen Oberfläche der absorbierenden Schicht kleiner ist als die durchschnittliche hochabsorbierende Konzentration dieser absorbierenden Schicht und, daß die hochabsorbierende Konzentration an einer äußeren Oberfläche dieser absorbierenden Schicht größer ist als die besagte durchschnittliche hochabsorbierende Konzentration.
- 35 8. Absorbierendes Erzeugnis nach Anspruch 7, worin die an der körperseitigen Oberfläche der besagten absorbierenden Schicht befindlichen hochabsorbierenden Teilchen (24) im Durchschnitt größer sind als die an der Außenseite dieser absorbierenden Schicht befindlichen hochabsorbierenden Teilchen (24).
- 40 9. Absorbierendes Erzeugnis nach einem der vorhergehenden Ansprüche, worin die hochabsorbierenden Teilchen (24), gemessen in einer bestimmten Ebene der Schichtdicke der absorbierenden Schicht, im wesentlichen gleichmäßig über die Breite (28) und/oder die Länge der besagten absorbierenden Schicht (10) verteilt sind.
- 45 10. Absorbierendes Erzeugnis nach einem der vorhergehenden Ansprüche, worin die absorbierende Schicht einen Abschnitt aufweist, in welchem der Gradient der Konzentration sich mit größer werdendem Abstand von einer körperseitigen Oberfläche dieser absorbierenden Schicht allmählich vergrößert.
- 50 11. Absorbierendes Erzeugnis nach einem der vorhergehenden Ansprüche, worin das Verhältnis der hochabsorbierenden Konzentration am Anfang des besagten Gradienten zur hochabsorbierenden Konzentration am Ende des besagten Gradienten mindestens 1 : 3 beträgt, wenn die hochabsorbierende Konzentration auf der Grundlage der Gewichtsprozente gemessen wird.
- 55 12. Absorbierendes Erzeugnis nach einem der vorhergehenden Ansprüche, worin das Verhältnis der hochabsorbierenden Konzentration am Anfang des besagten Gradienten zur hochabsorbierenden Konzentration am Ende des Gradienten mindestens 1 : 11 beträgt, wenn die hochabsorbierende Konzentration auf der Grundlage der Gewichtsprozente gemessen wird.
13. Absorbierendes Erzeugnis nach einem der vorhergehenden Ansprüche, worin das Verhältnis der hochabsorbierenden Konzentration am Anfang des Gradienten zur hochabsorbierenden Konzentration am Ende des Gradienten zumindest 1 : 30 beträgt, wenn die hochabsorbierende Konzentration auf der

Grundlage der Gewichtsprozente gemessen wird.

14. Absorbierendes Erzeugnis nach einem der vorhergehenden Ansprüche, worin die den besagten Konzentrationsgradienten der hochabsorbierenden Teilchen wiedergebende Linie innerhalb eines Bereiches von 0,02 - 0,5, vorzugsweise innerhalb eines Bereiches von 0,03 - 0,4, und besonders vorzugsweise innerhalb eines Bereiches von 0,05 - 0,2, eine Linie mit positivem Anstieg ist.
- 5 15. Absorbierendes Erzeugnis nach einem der vorhergehenden Ansprüche, worin der örtliche Prozentsatz der hochabsorbierenden Konzentration in der Mitte des Konzentrationsprofilgradienten ungefähr das zehnfache der hochabsorbierenden Konzentration an den Enden des Gradientenprofiles beträgt.
- 10 16. Absorbierendes Erzeugnis nach einem der vorhergehenden Ansprüche, worin die Gesamtmenge der hochabsorbierenden Teilchen 12 - 15 Gewichts-% der kombinierten absorbierenden Schicht ausmacht.
- 15 17. Absorbierendes Erzeugnis mit  
(a) einer Schicht von absorbierendem Material (10), die eine Länge (30), eine Breite (28) und eine Dicke (26) aufweist;  
(b) Teilchen von hochabsorbierendem Material (24), die innerhalb der besagten Schicht von absorbierendem Material (10) verteilt sind;
- 20 dadurch gekennzeichnet, daß  
(c) die besagten hochabsorbierenden Teilchen (24) so verteilt sind, daß sie einen im wesentlichen kontinuierlichen, stufenlosen, positiven Konzentrationsgradienten innerhalb wenigstens eines Teiles der Dicke (26) der besagten absorbierenden Schicht bilden, wobei ein erster Körperseitiger Teil der Dicke der absorbierenden Schicht frei von hochabsorbierenden Teilchen ist und wobei anschließend die Konzentration der absorbierenden Teilchen mit sich vergrößerndem Abstand von der Körperseite mit konstantem Gradienten zunimmt und an der äußeren Seite der besagten absorbierenden Schicht die maximale Konzentration erreicht.
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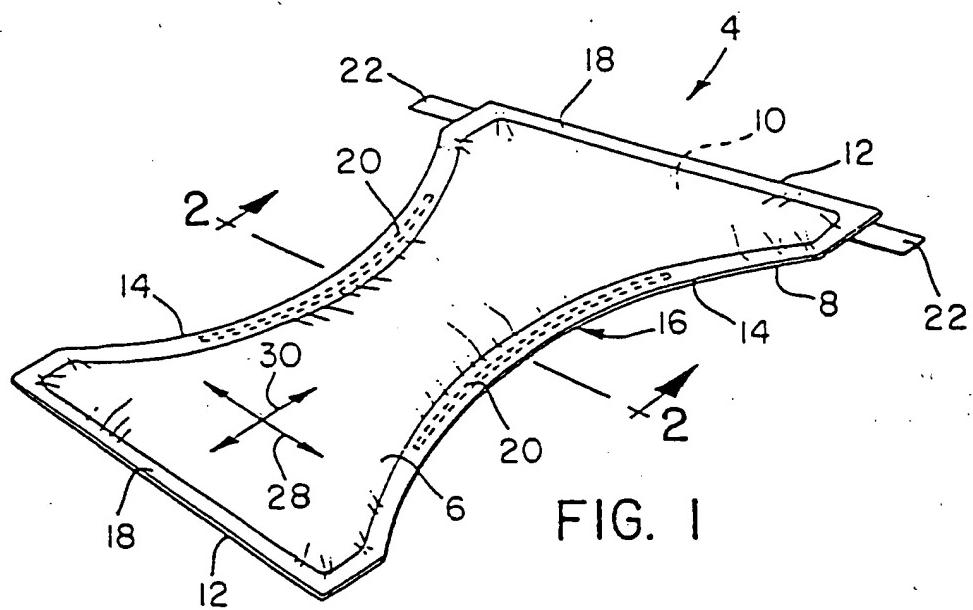


FIG. 1

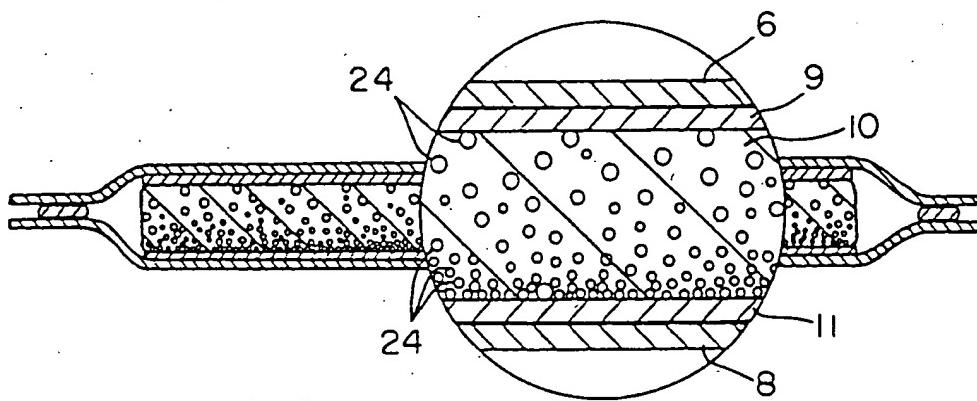


FIG. 2

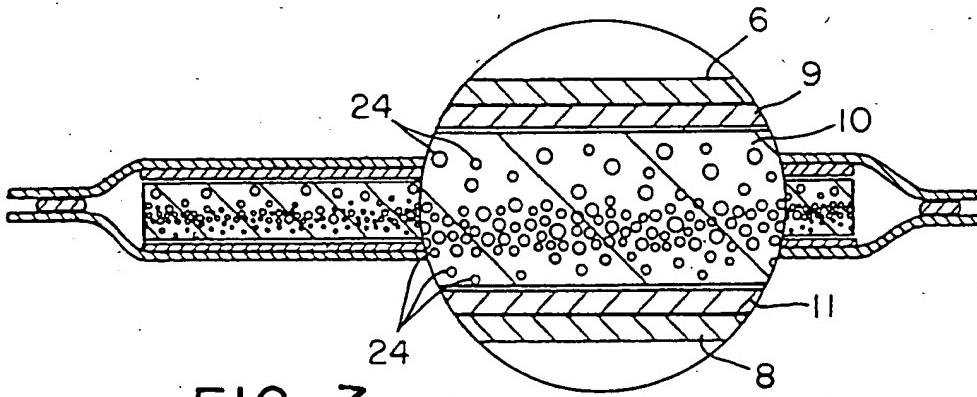


FIG. 3

## EXAMPLES OF Z-DIRECTIONAL CONCENTRATION GRADIENTS IN AN ABSORBENT BATT

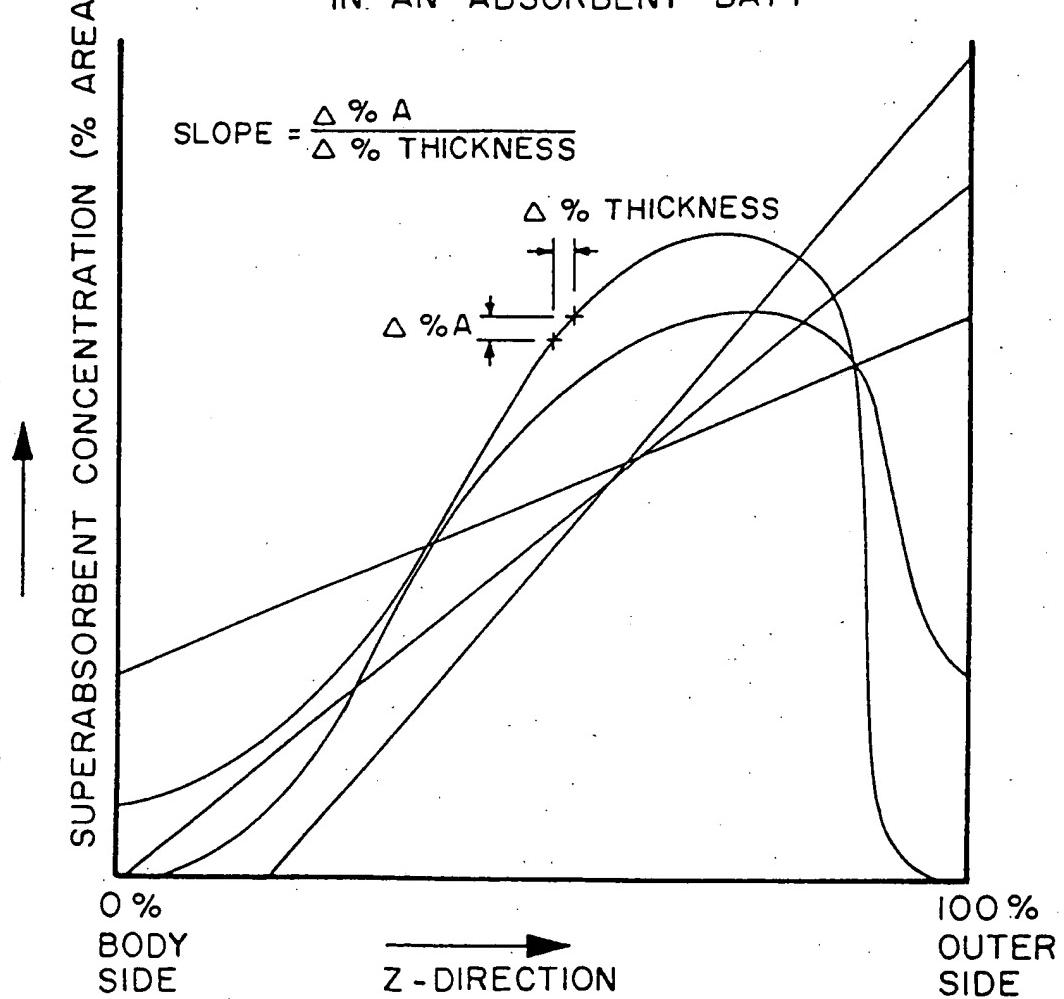


FIG. 4

EXAMPLES OF Z-DIRECTIONAL  
CONCENTRATION GRADIENTS  
IN AN ABSORBENT BATT

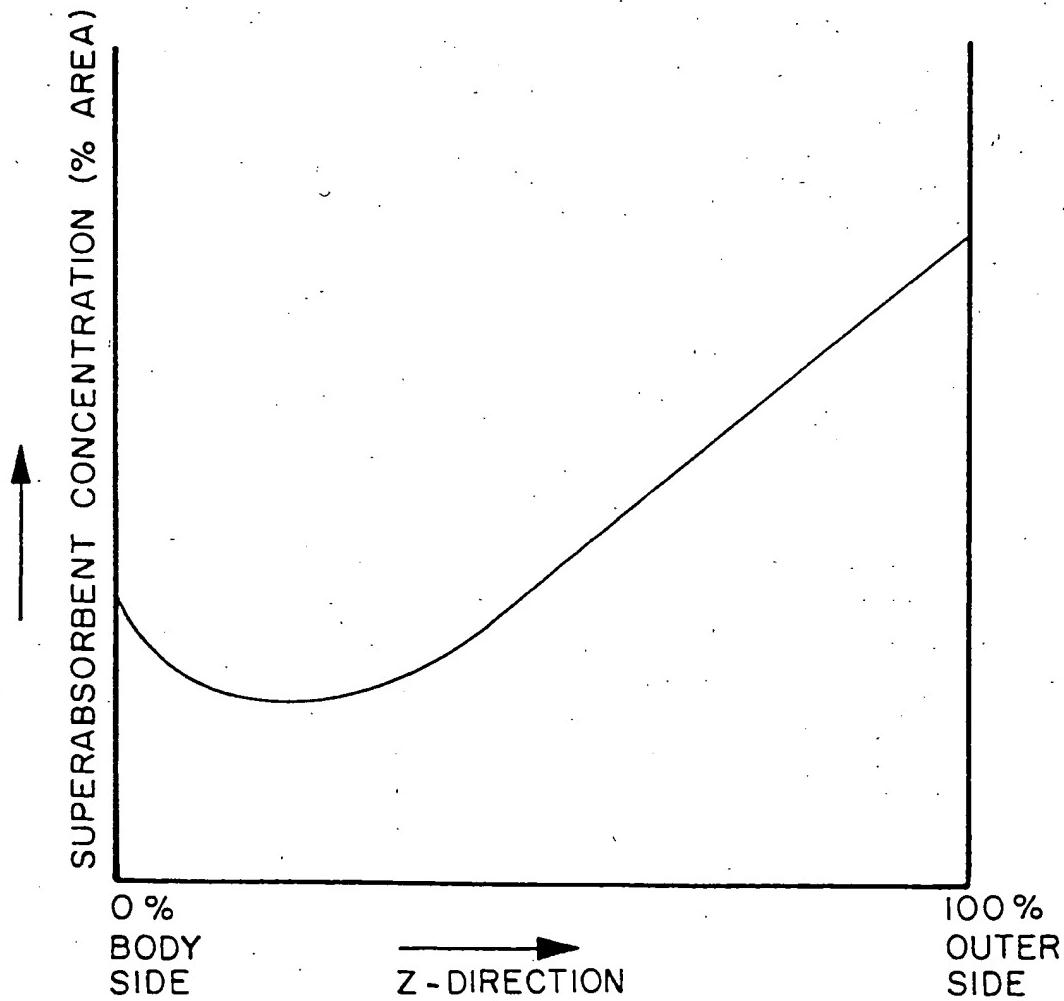


FIG. 5

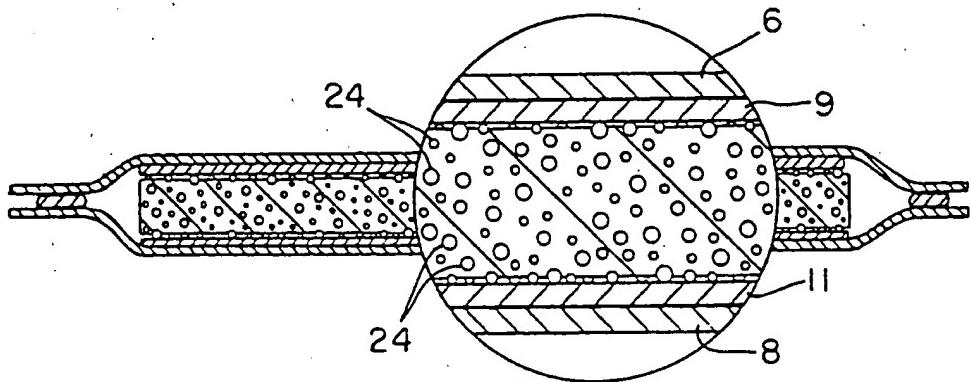


FIG. 6

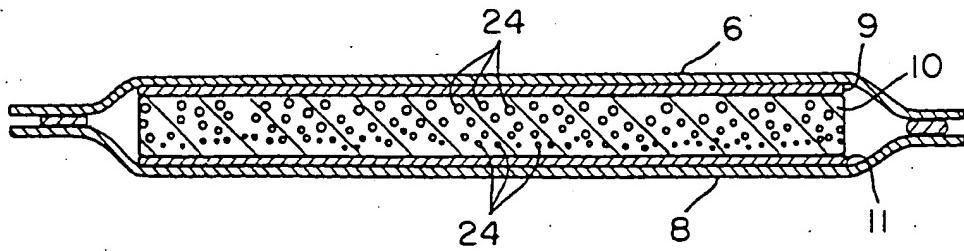


FIG. 8

CONCENTRATION DISTRIBUTIONS OF  
PRIOR ART ABSORBENT BATTES

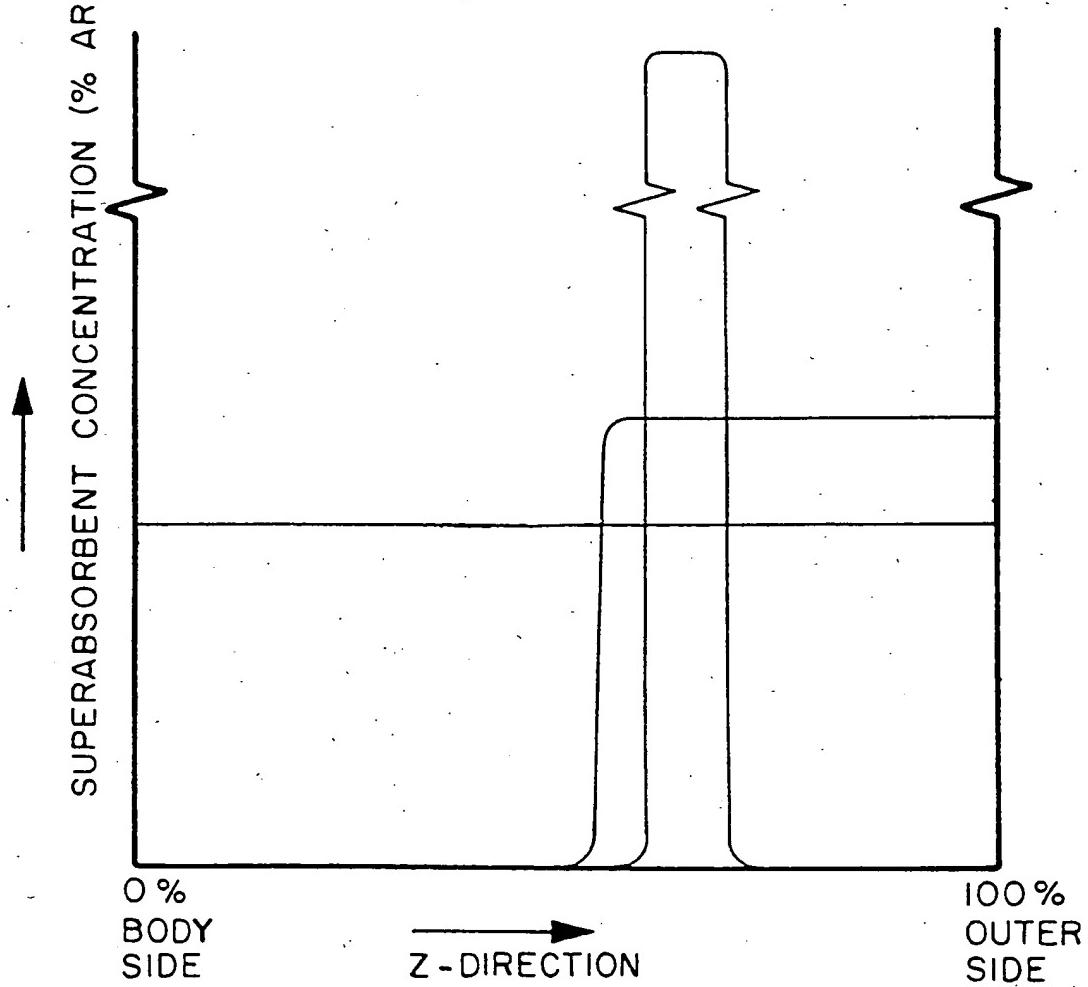


FIG. 7